



M*CARBO Ruger PC Charger Muzzle Brake



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You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.

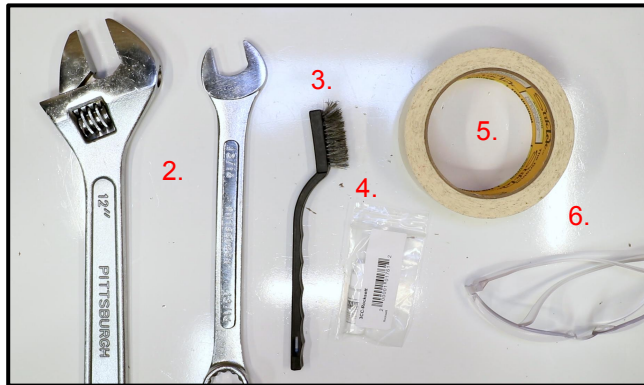


Step 1: Clear your Firearm - Check the Chamber, Bolt Face and Magazine Well.



1. M*CARBO Ruger PC Charger Muzzle Brake
2. Adjustable Wrench or 13/16 Wrench
3. Wire Brush
4. Rockset
5. Masking Tape
6. Eye Protection
7. **VICE**

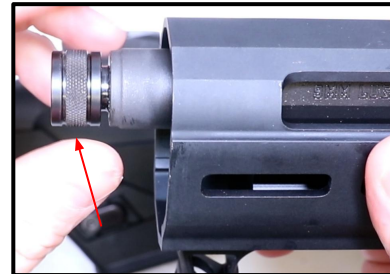
Step 2: Gather Parts and Tools needed for Installation.



Step 3: Make sure your Bolt is Locked Back. Pull forward on the Latch on the Underside of the Barrel. Rotate the Barrel 45 Degrees Towards you and Pull it off.



Step 4: Unscrew and Remove the Thread Protector.





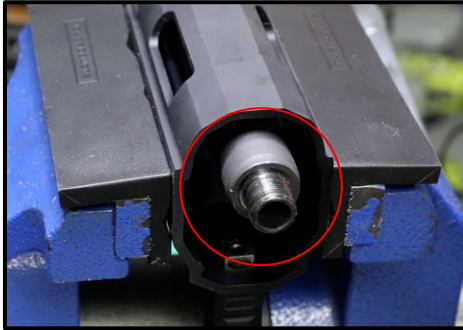
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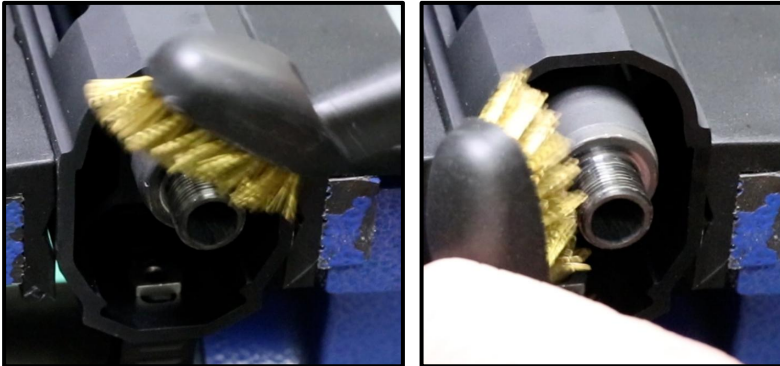
Step 5: Get your Barrel Clamped in your Vice Jaws so you can Freely Access the Muzzle.



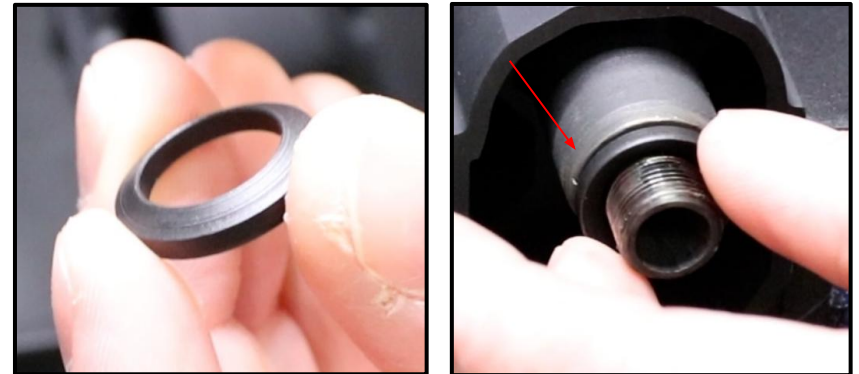
Step 7: Put a Dab or Two of Rockset on the Threads.



Step 6: Use your Wire Brush to Clean the Threads of the Barrel.



Step 8: Slide the Raised end of the Crush Washer onto the Barrel.





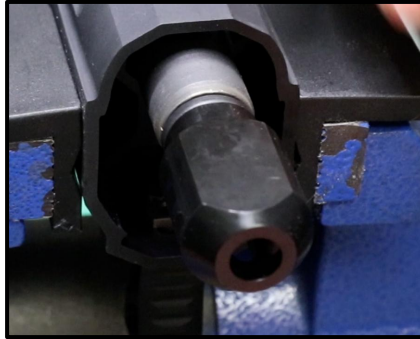
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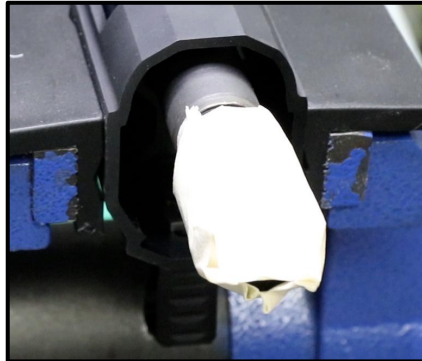
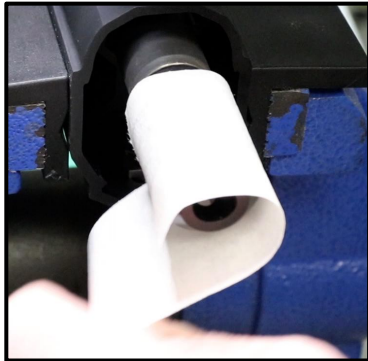


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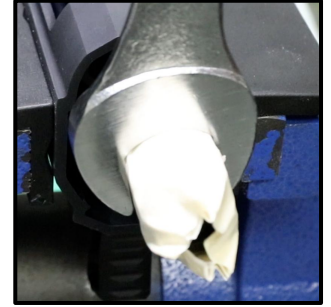
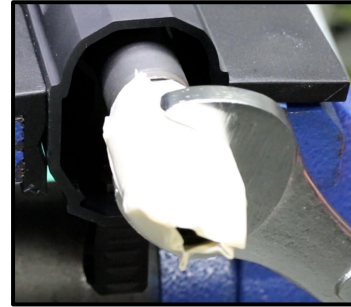
Step 9: Thread the Muzzle Brake onto the Barrel.



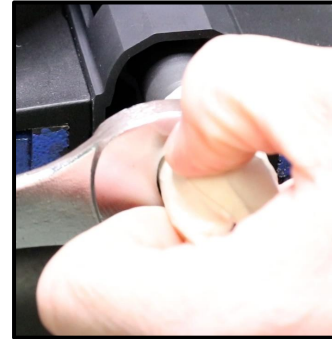
Step 10: Tear off a Piece of Masking Tape. Wrap it around the Muzzle Brake Four Times and Compress it down.



Step 11: Use your 13/16 or Adjustable Wrench to Start Tightening the Brake. To Fully Crush the Crush Washer, Rotate it 540 Degrees. When you feel it start to Bind, back off your Wrench a Hair and Reposition.



Step 12: When you have about 90 Degrees Left, Fully Back off the Wrench to Relieve some Tension. Then Tighten The Brake the Final 90 Degrees.





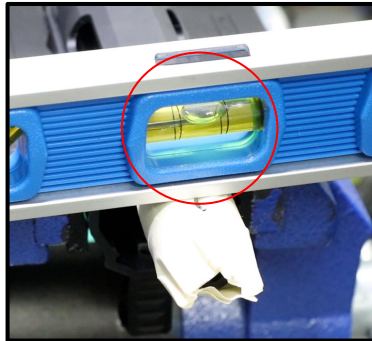
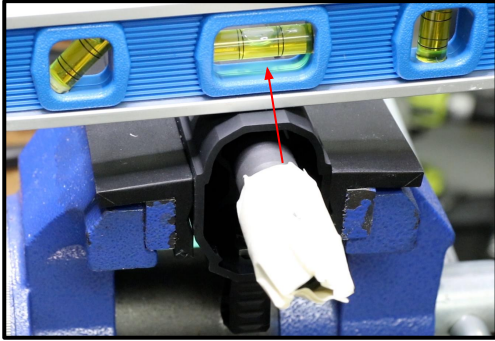
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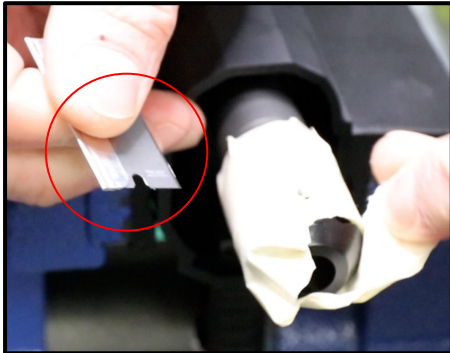


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Step 13: If you have a Level, Use it to make sure the Barrel is Level in the Vice. Then Place the Level on the Brake to Check if it's Level.



Step 14: Remove the Masking Tape from the Muzzle Brake.



Step 15: If you have CLP Handy, use some on a Rag to Clean the Tape Residue off of the Muzzle Brake.



Step 16: Check that the Brake is Level one more time, Then Remove the Barrel from the Vice.





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M*CARBO
MULTI-CALIBER • GAS-EJECTING • BROTHERHOOD

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Step 17: Lock the Bolt Back on the Receiver.



Step 18: Stick your Barrel into the Receiver. Rotate it Towards you, Insert it the rest of the way, and Rotate it back to Lock it.



Step 19: That's it! You're All Set!

